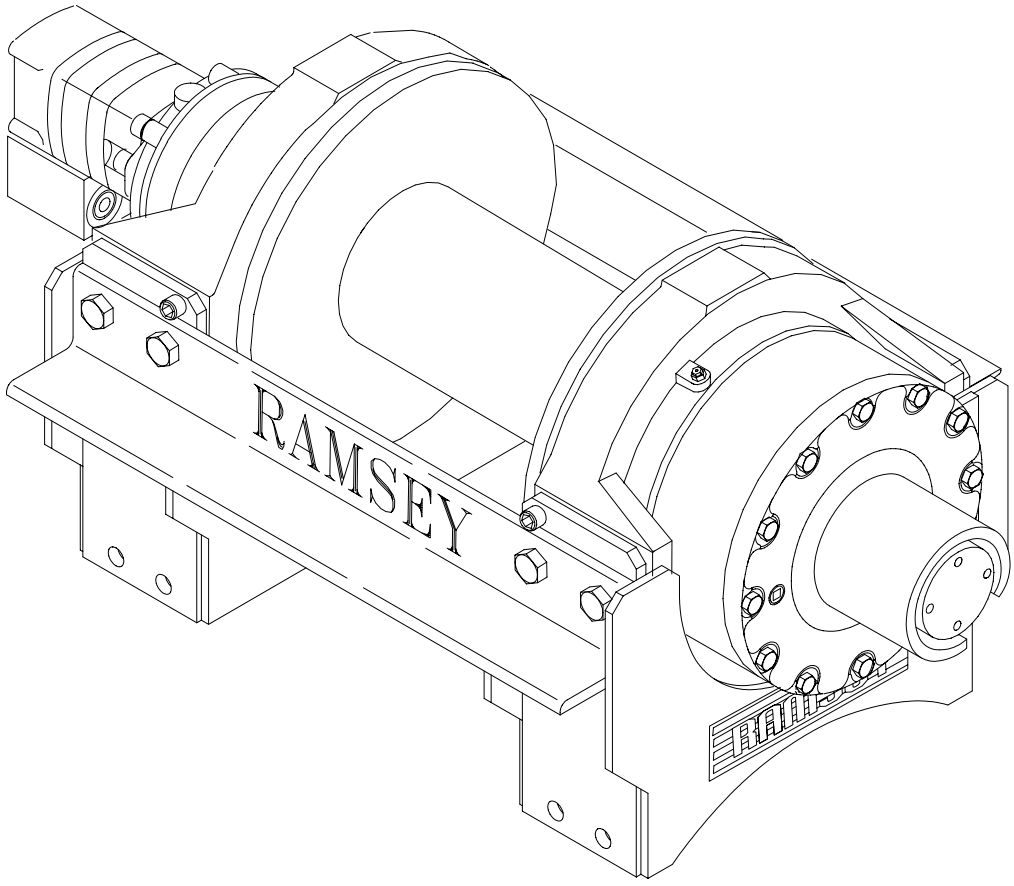
OPERATING, SERVICE AND MAINTENANCE MANUAL



MODEL RPH-50,000 INDUSTRIAL PLANETARY WINCH

CAUTION: *READ AND UNDERSTAND THIS MANUAL BEFORE INSTALLATION AND OPERATION OF WINCH. SEE WARNINGS!*

TABLE OF CONTENTS

RAMSEY HYDRAULIC PLANETARY WINCH MODEL RPH 50,000

PLEASE READ THIS MANUAL CAREFULLY

This manual contains useful ideas in obtaining the most efficient operation from your Ramsey Winch, and safety procedures one needs to know before operating a Ramsey Winch. Do not operate this winch until you have carefully read and understand the "WARNINGS" and "OPERATION" sections of this manual.

WARRANTY INFORMATION

Ramsey Winches are designed and built to exacting specifications. Great care and skill go into every winch we make. If the need should arise, warranty procedure is outlined on the back of your self-addressed postage paid warranty card. Please read and fill out the enclosed warranty card and send it to Ramsey Winch Company. If you have any problems with our winch, please follow instructions for prompt service on all warranty claims. Refer to back page for limited warranty.

SPECIFICATIONS*

Rated Line Pull (lbs.).....50,000
(Kgs.).....22,670
Gear Reduction.....51.35:1
Weight (without cable).....798 lb. (362 Kgs.)

LAYER OF CABLE		1	2	3	4	5**
*Rated line pull per layer	Lbs.	50,000	40,900	34,600	30,000	26,400
	Kg.	22,670	18,550	15,690	13,600	11,970
*Cable capacity	Ft.	30	65	110	160	220
	M.	9	19	33	48	66
*Line speed (at 25 GPM)	FPM	23	28	33	38	43
	MPM	7.0	8.6	10.1	11.7	13.2

* These specifications are based on recommended wire rope of .875 inch dia. extra improved plow steel or equivalent

** Last layer does not conform to SAE J706

NOTE: The rated line pulls shown are for the winch only. Consult the wire rope manufacturer for wire rope ratings.

WARNINGS:

VERIFY PROPER COUNTERBALANCE VALVE CARTRIDE AND PLUG POSITION FOR SPECIFIC INSTALLATION.

CLUTCH MUST BE TOTALLY ENGAGED BEFORE STARTING THE WINCHING OPERATION.

DO NOT START WINCH MOTOR BEFORE ENGAGING CLUTCH.

DO NOT DISENGAGE CLUTCH UNDER LOAD.

STAY OUT FROM UNDER AND AWAY FROM RAISED LOADS.

STAND CLEAR OF CABLE WHILE PULLING. DO NOT TRY TO GUIDE CABLE.

DO NOT EXCEED MAXIMUM LINE PULL RATINGS SHOWN IN TABLE.

DO NOT USE WINCH TO LIFT, SUPPORT, OR OTHERWISE TRANSPORT PEOPLE.

A MINIMUM OF 5 WRAPS OF CABLE AROUND THE DRUM BARREL IS NECESSARY TO HOLD THE LOAD. CABLE ANCHOR IS NOT DESIGNED TO HOLD LOAD.

WINCH FRAME MOUNTING

Use (8) 3/4" diameter grade 5 or better bolts to attach mounting frame to the wrecker.

CABLE INSTALLATION

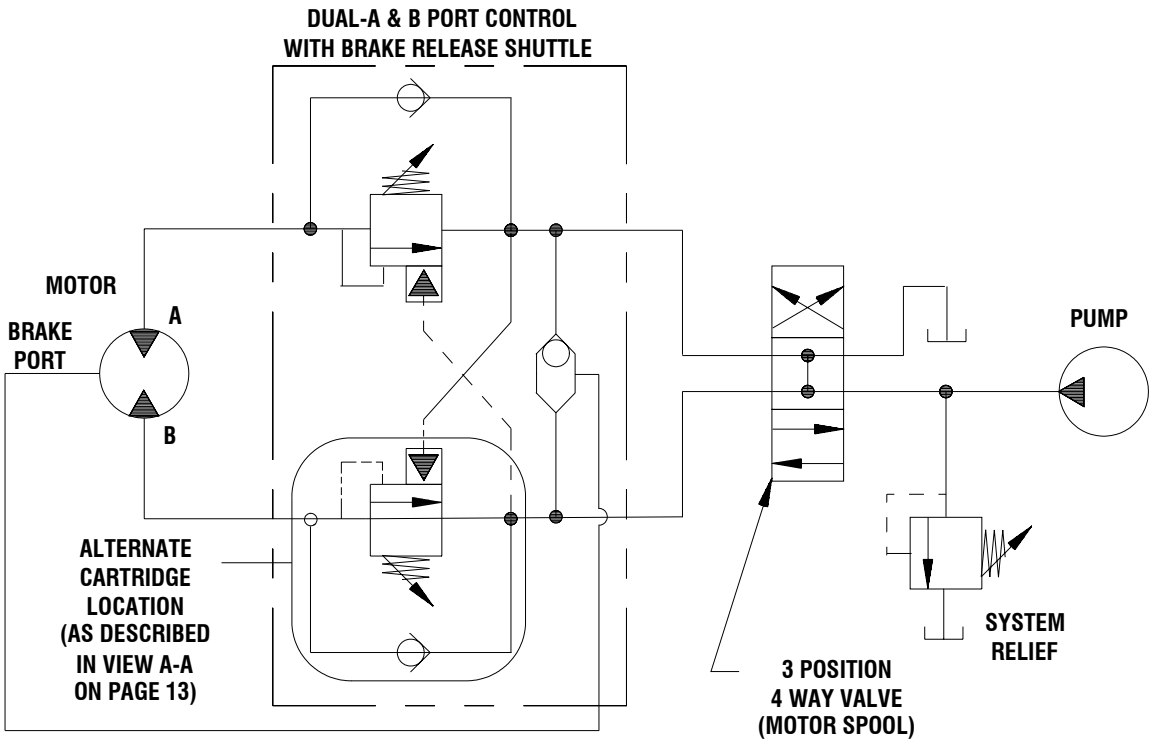
1. Unwind cable by rolling it out along the ground to prevent kinking. Securely wrap end of wire rope, opposite hook, with plastic or similar tape to prevent fraying.
2. Insert the end of cable, opposite hook end, into the hole in drum barrel. Secure cable to drum barrel, using setscrew furnished with winch. **TIGHTEN SETSCREW SECURELY.**
3. Carefully run the winch in the “reel-in” direction. Keeping tension on end of cable, spool all the cable onto the cable drum, taking care to form neatly wrapped layers.

HYDRAULIC SYSTEM REQUIREMENTS

Refer to the performance charts to properly match your hydraulic system to RPH-50000 winch performance. The charts consist of:

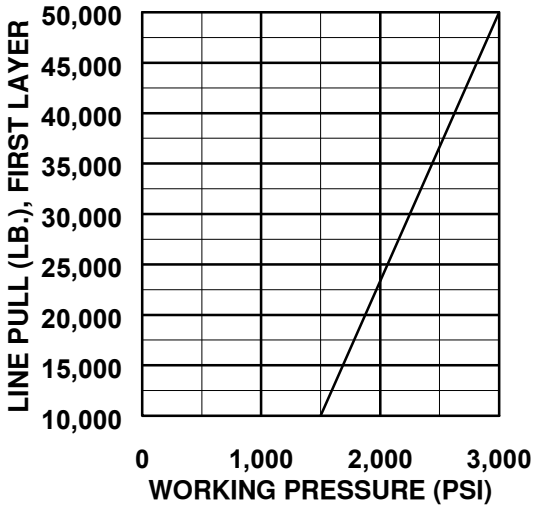
(1) Line pull (lb.) first layer vs. working pressure (PSI) and (2) Line speed (FPM), first layer vs. flow (GPM). Performance based on a motor displacement of 9.6 cubic inches with 25 GPM maximum flow rate. See page 13 for motor port size.

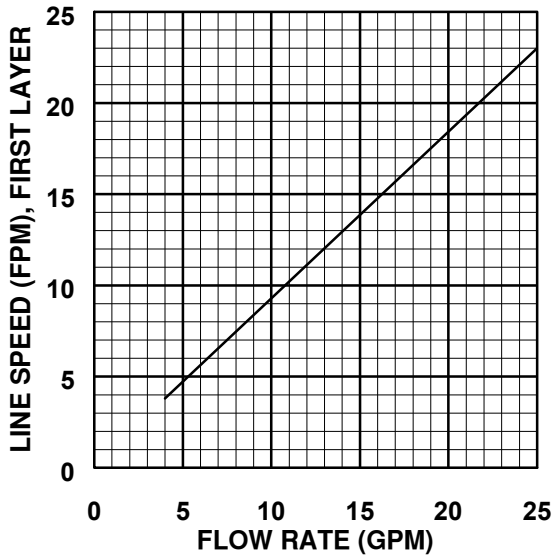
TYPICAL LAYOUT



PERFORMANCE CHARTS

(BASED ON 9.6 CU. IN./REV MOTOR)





CLUTCH OPERATION

To engage clutch:

1. Move the clutch control valve to the “clutch engaged” position.
2. Anytime the temperature is below freezing, run the motor in the “cable out” direction only until the drum starts to turn. In extreme cold temperatures (below 0^{o} F/-18^{o} C), pull out on the cable by hand only until the drum starts to turn.
3. Wait at least 3 seconds for the clutch to fully engage, after which the winch is ready to winch in the cable.

WARNING: Do not attempt to engage the clutch by first running the winch motor and then moving the clutch control valve to the "clutch-engaged" position while the motor is running. Do not start picking up the load at the same time the clutch is being engaged.

To disengage clutch:

1. Run the winch in the "cable out" direction until the load is off the cable.
2. Move the clutch control valve to the "clutch-disengaged" position.
3. The cable may now be pulled off by hand.

WINCH OPERATION

The best way to get acquainted with how your winch operates is to make test runs before you use it. Plan your test in advance. Remember, you hear your winch, as well as see it operate. Learn to recognize the sounds of a light steady pull, a heavy pull, and sounds caused by load jerking or shifting. Gain confidence in operating your winch and its use will become second nature with you.

The uneven spooling of cable, while pulling a load, is not a problem, unless there is a cable pileup on one end of drum. If this happens reverse the winch to relieve the load and move your anchor point further to the center of the vehicle. After the job is done you can unspool and rewind for a neat lay of the cable.

MAINTENANCE

Adhering to the following maintenance schedule will keep your winch in top condition and performing as it should with a minimum of repair.

A. WEEKLY

1. Check the oil level and maintain it to the oil level plug. If oil is leaking out, determine location and repair.
2. Check the pressure relief plug in top of the gear housing. Be sure that it is not plugged.
3. Lubricate cable with light oil.

B. MONTHLY

1. Check the winch mounting bolts. If any are missing, replace them and securely tighten any that are loose. Use grade 5 or better bolts.
2. Inspect the cable. If the cable has become frayed with broken strands, replace immediately.

C. ANNUALLY

1. Drain the oil from the winch annually or more often if winch is used frequently.
2. Fill the winch to the oil level plug with clean kerosene. Run the winch a few seconds with no load in the reel in direction. Drain the kerosene from the winch.
3. Refill the winch to the oil level plug with all-purpose SAE 80W-140 gear oil.
4. Inspect frame and surrounding structure for cracks or deformation.

TROUBLE SHOOTING GUIDE

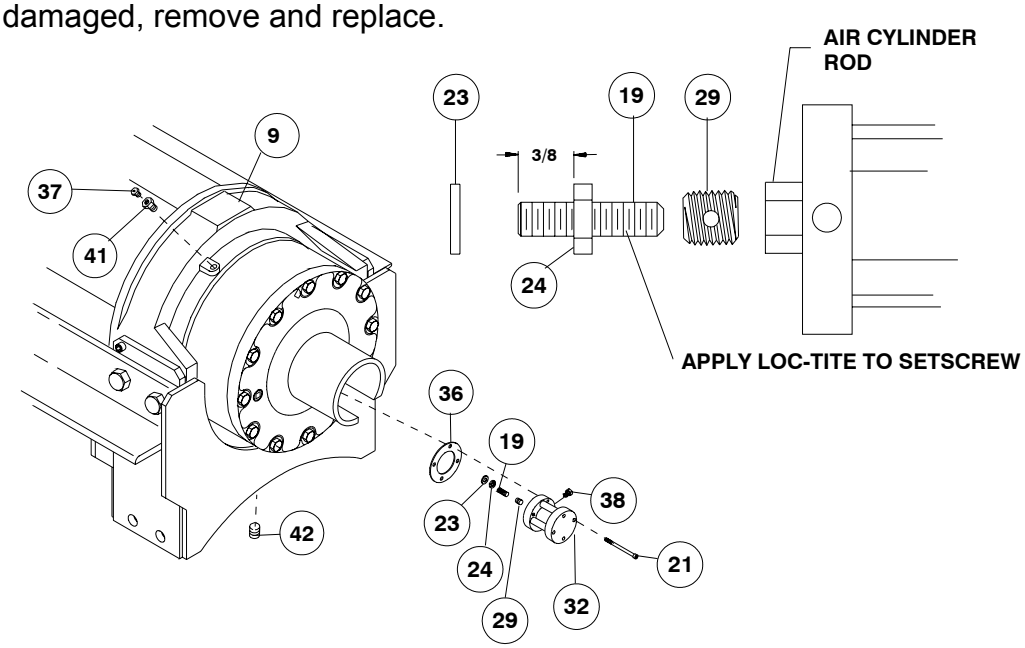
CONDITIONS	POSSIBLE CAUSE	CORRECTION
OIL LEAKS FROM WINCH	1. Seals damaged or worn. 2. Too much oil. 3. Damaged gaskets.	1. Replace seal. 2. Drain excess oil. Refer to OPERATION. 3. Replace gaskets.
WINCH RUNS TOO SLOW HYDRAULIC	1. Low flow rate 2. Hydraulic motor worn out.	1. Check flow rate. Refer to SYSTEMS performance chart page 2. 2. Replace motor.
CABLE DRUM WILL NOT FREESPOOL	1. Clutch not disengaged	1. Check air pressure to clutch cylinder 100 PSI min. required Refer to page 13 for port location.
BRAKE WLL NOT RELEASE	1. Brake line disconnected or blocked.	1. Check brake function. Refer to page 12.
LOAD LOWERS TOO FAST	1. Hydraulic lines to counter-balance valve incorrectly installed and/or cartridge plug position incorrect for drum rotation direction to reel cable in.	1. Refer to View A-A pg. 13 for correct installation.

INSTRUCTIONS FOR OVERHAUL

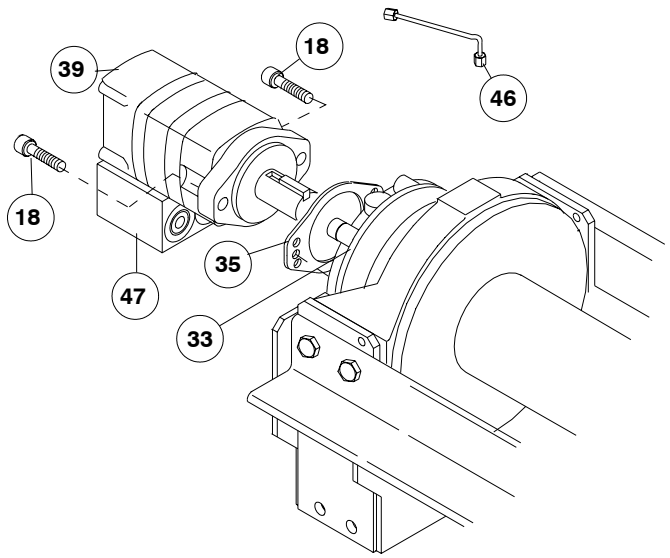
DIS-ASSEMBLY

1. Drain oil from gear housing #9 by removing pipe cap #42 from pipe nipple in end bearing. Remove reducer #41 and relief fitting #37. If new air cylinder is required, remove air cylinder #32 from cover by removing (4) capscrews #21.

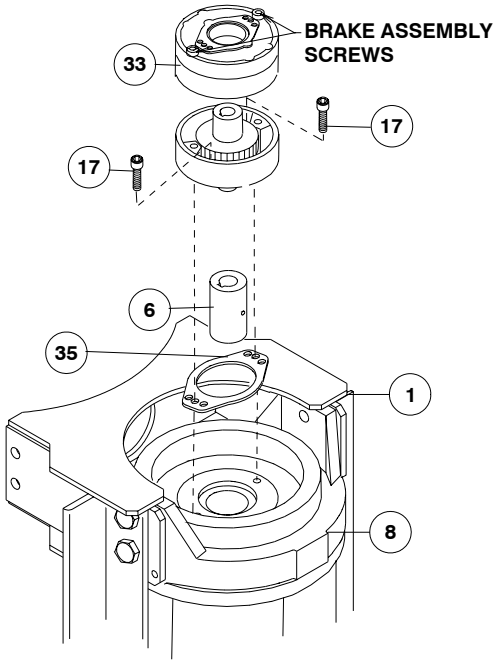
   Remove washer #23, nut #24, setscrew #19, and insert #29 from end of air cylinder rod. Apply Loc-tite to threads of nut #24 and thread onto setscrew #19 to 3/8" from drive end, as shown below. Apply Loc-tite to threads of setscrew and thread insert #29 over end of setscrew and against nut. Use setscrew and nut to thread insert #29 into end of air cylinder rod. Tighten nut against cylinder rod, keeping 3/8" distance from drive end of setscrew to nut. If breather vent #38 is damaged, remove and replace.



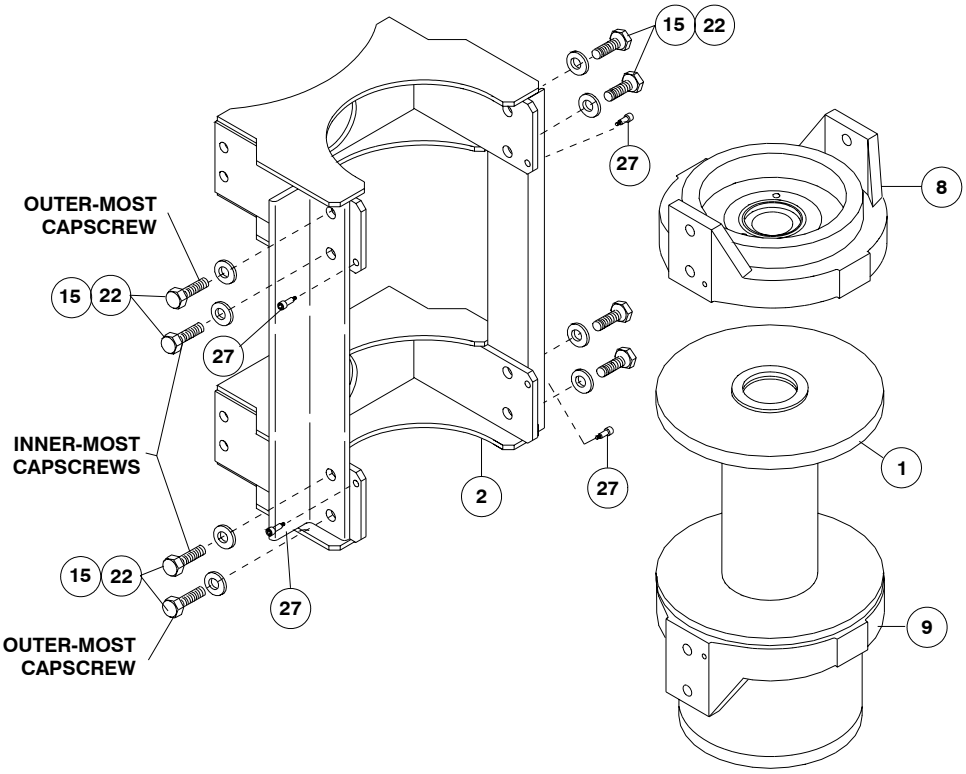
2. Disconnect tube #46 from elbow #30 on valve #47 and fitting #31 on bottom of brake #33. Remove motor #39 and gasket #35 by removing (2) capscrews #18. Remove valve #47, if needed, from motor by loosening (3) capscrews #16, as shown on page 14.



3. Remove brake assembly screws from brake #33 to access (2) mounting screws #17 attaching brake to end bearing #8. **Caution: Brake is spring loaded by clutch spring and must be restrained against end bearing as mounting screws are removed.** Remove coupling #6 and gasket #35 from end bearing. Take note of mounting configuration for proper mounting of parts during re-assembly.

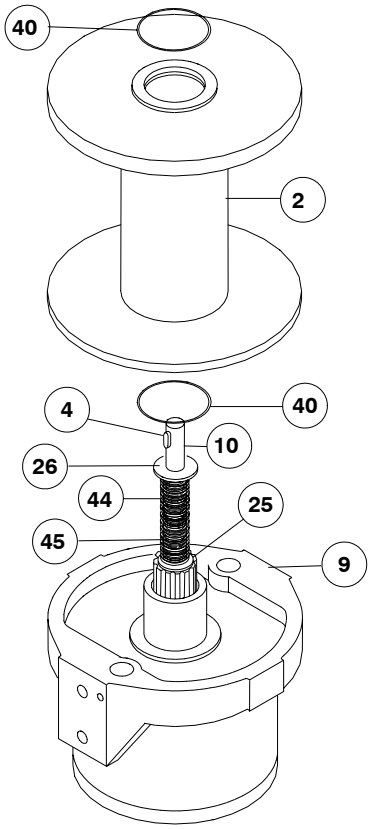


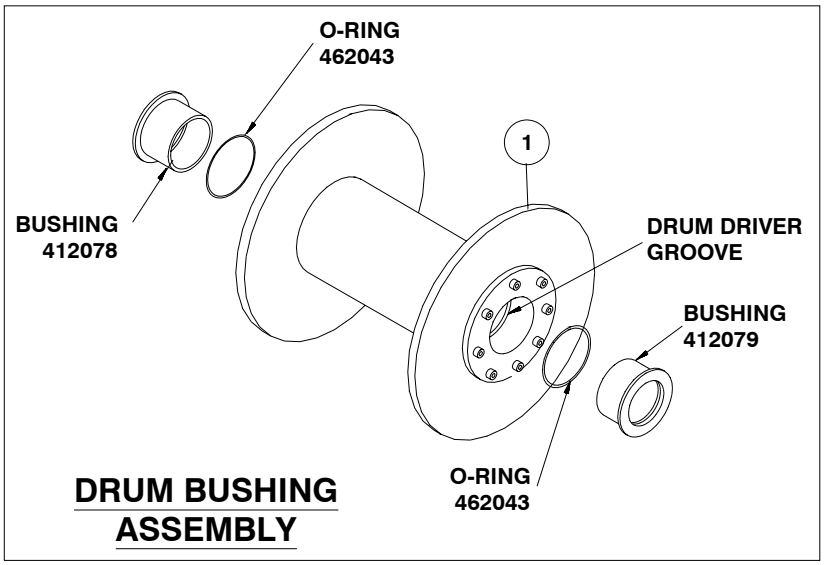
4. Remove winch from upright mounting frame #2 by removing (8) capscrews #15, (8) lockwashers #22, and (4) shoulder bolts #27. Pull motor end bearing #8 from drum assembly #1.



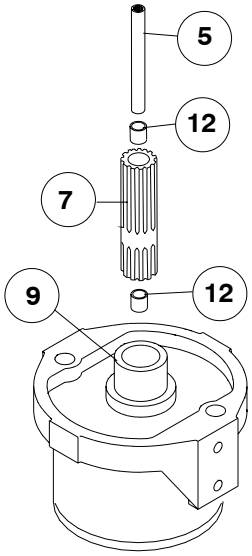
5. Pull drum assembly #2 upward from end bearing #9. Remove quad-rings #40 from grooves in drum bushings. Remove input shaft #10, clutch springs #44 & #45 and washers #25 & #26 from end bearing. Examine splined ends of input shaft for signs of wear, replace if damaged.

Examine drum assembly #2 for signs of wear. If splines inside of drum driver (332148) are damaged, drum driver must be replaced. Remove drum driver by unscrewing (8) capscrews (414978). If bushings show signs of wear, replace by pressing old bushings from drum and removing o-rings from grooves in drum and drum driver. Place well-oiled o-rings (462043) into grooves in drum and drum driver. Press new bushing (412078) into end of drum opposite drum driver and press bushing (412079) into drum driver until flange of bushings are flush against drum and driver.

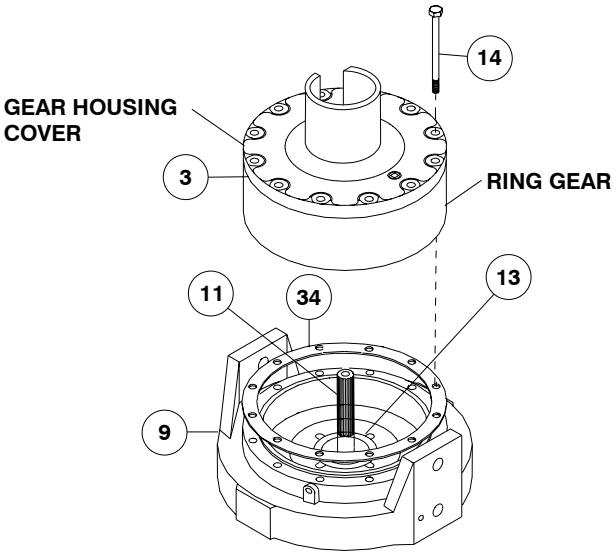




6. Remove output coupling #7 and coupling shaft #5 from end bearing #9. Examine bearings #12 pressed in output coupling for signs of wear. Replace bearings, if necessary, by pressing old bearings from coupling and press new bearings into each end of output coupling. Place coupling shaft into bearings.



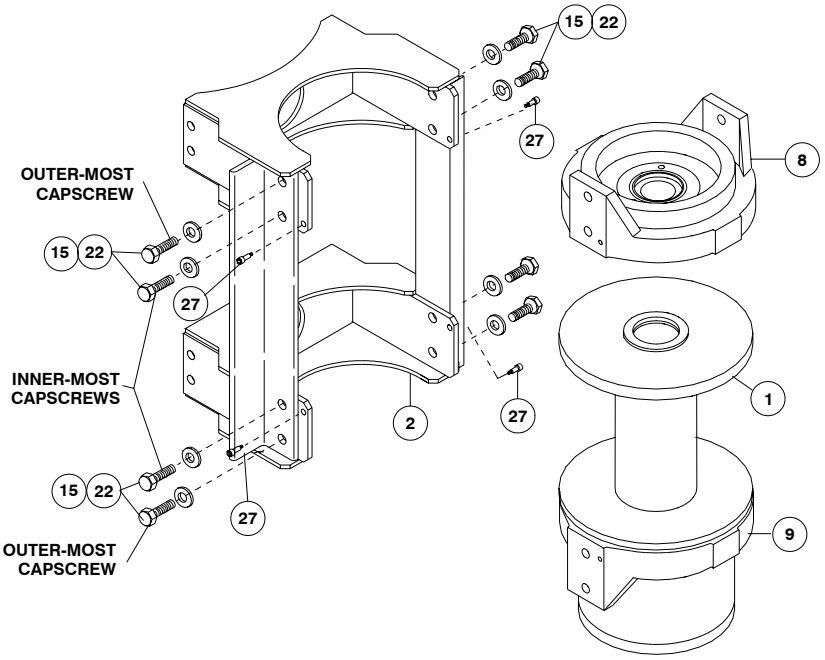
7. Remove (12) capscrews #14 to pull gear-housing cover and gasket from ring gear. Remove input thrust washer, sun gear and carrier assemblies from inside of ring gear. Remove ring gear #3 and gasket #34 from end bearing #9. Examine shifter shaft #11 for signs of wear, replace if necessary. Examine bushing #13 for signs of wear. Replace bushing, if necessary, by pressing old bushing from housing and pressing new bushing into place.



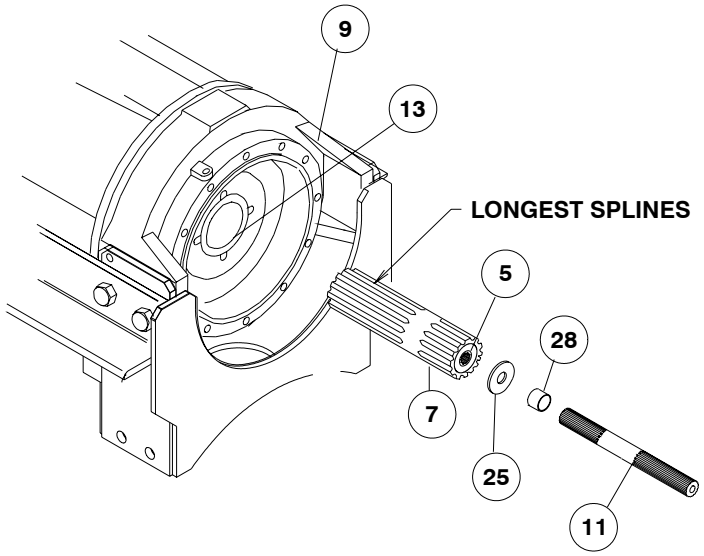
RE-ASSEMBLY

8. **NOTE: DETERMINE MOUNTING CONFIGURATION OF WINCH (R.H. or L.H. MOUNTED) BEFORE ATTACHING UPRIGHT FRAME TO WINCH, TO ASSURE PARTS ARE MOUNTED TO PROPER SIDE, REFER TO WINCH MOUNTING CONFIGURATIONS ON PAGE 12**.

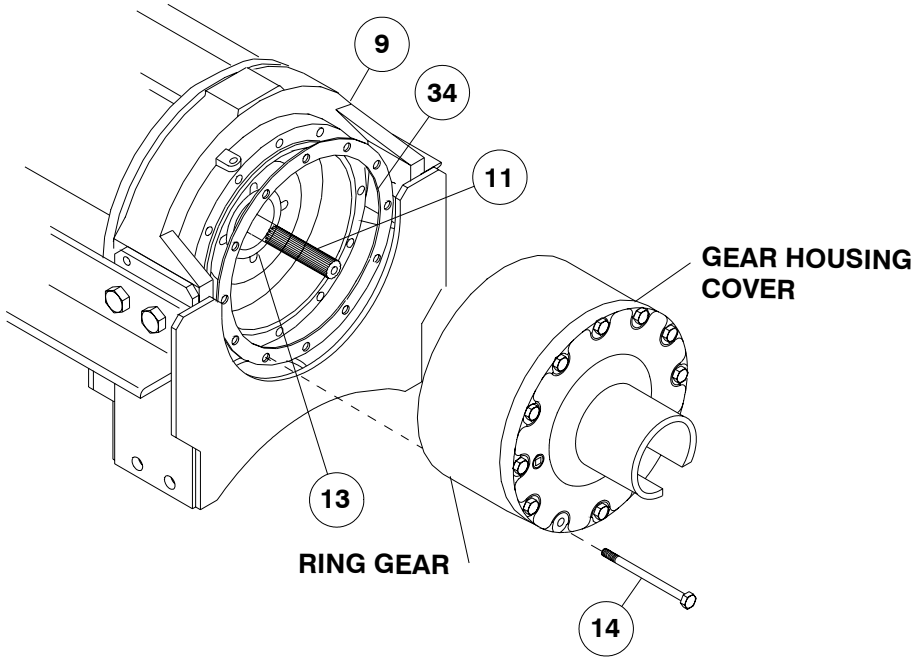
   Seat well-oiled quad-ring #40 into groove of bushing in each end of drum assembly #2. Carefully set drum assembly down over motor end bearing #8. Lift gear-housing end bearing #9 and set into place on drum assembly. Attach upright frame assembly #1 using (8) capscrews #15 and lockwashers #22. Install (4) shoulder bolts #27 and hand tighten. Tighten (4) innermost capscrews securely, check rotation of cable drum. Tighten (4) outer-most capscrews securely, check rotation of cable drum. Torque capscrews, in above innermost then outer-most pattern, to 430 ft.-lbs. each. Torque shoulder bolts to 30 ft.-lbs. each. Check rotation of cable drum assembly. It must rotate freely with no tight spots.



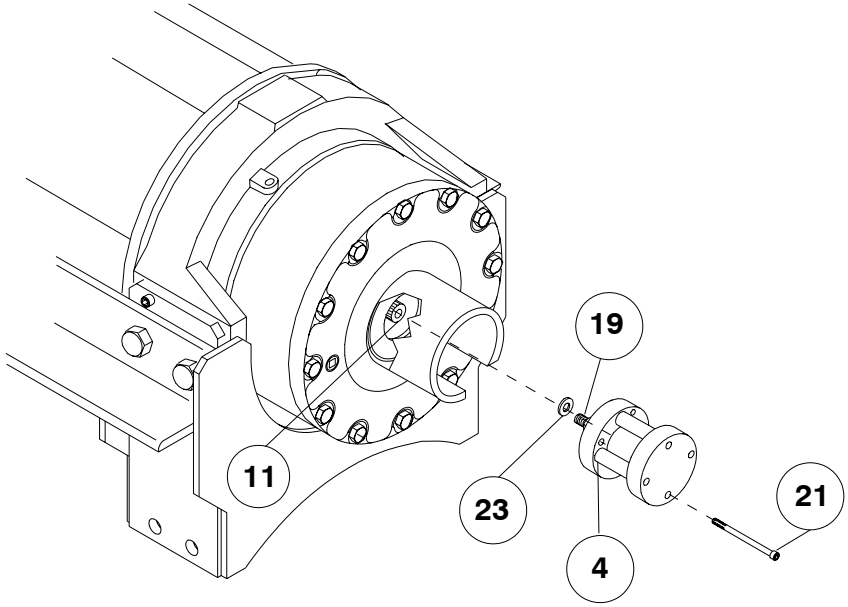
9. Place end (with longest splines) of output coupling assembly #7 through end bearing bushing #13 and mesh coupling spline with spline inside of drum. Slide clutch spacer #28 over end and against shoulder of shifter shaft #11. Place shifter shaft through washer #25 and into shaft coupling #5, meshing splines of shifter shaft with splines in shaft coupling.



10. Set gasket #34 into place on gear housing end bearing #9. Place ring gear onto end bearing, aligning holes in ring gear with holes in gasket and gear housing end bearing. Use (2) capscrews to temporarily secure ring gear to end bearing. Place (2) gear carrier assemblies into ring gear meshing carrier gears with ring gear. Slide input sun gear over shifter shaft #11 and mesh with teeth of input carrier. Apply grease to input thrust washer and place into slots of gearbox cover. Place gasket #36 into position on gearbox cover with sealer. Remove (2) temporary capscrews and attach cover and gasket to ring gear end bearing. Use (12) capscrews #14 to secure gearbox to gear housing end bearing. Torque capscrews to 87 ft.-lbs. each, in a criss-cross pattern.



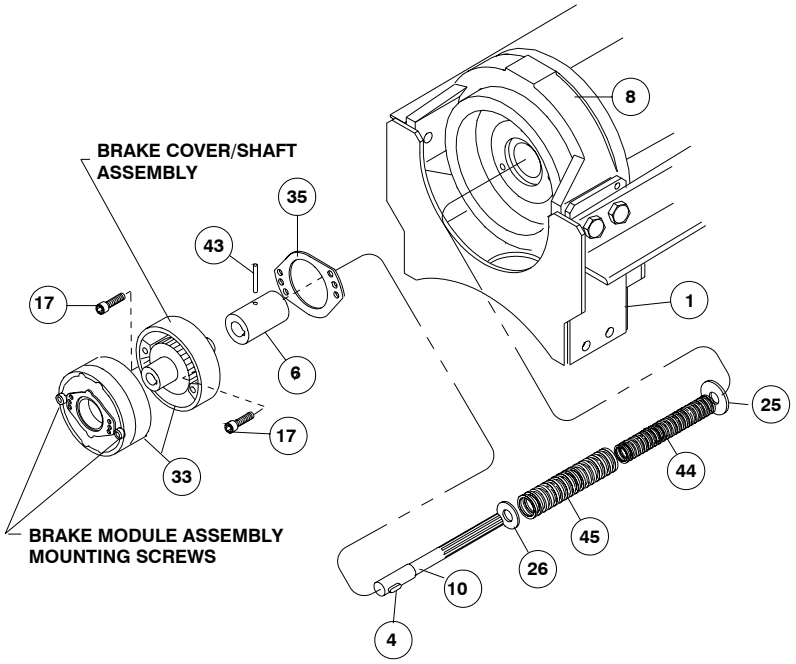
11. Pull rod from air cylinder as far as possible. Slide washer #23 over setscrew #19 and against nut attached to air cylinder rod. Place setscrew into hole of shifter shaft #11 and attach air cylinder to gear box cover using (4) capscrews #21. Apply Locktite PST thread sealer to threads of capscrews. Torque capscrews to 5 ft.-lbs. each, in criss-cross pattern.



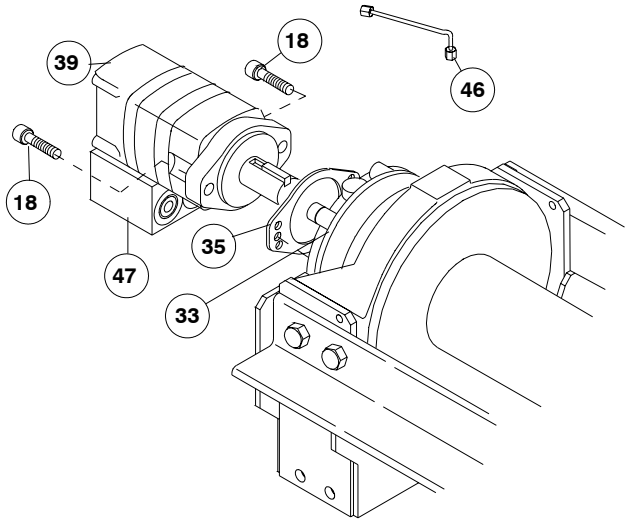
12. Gently tap key #4 into keyway of input shaft #10. Liberally apply grease to shoulder of input shaft. Place 1-3/4 OD washer #26 over end of shaft and against shoulder of shaft. Place spring #44 inside of spring #45 and place both springs over shaft and against washer #26. Slide 2-3/8 OD clutch washer #25 over splined end of shaft and against springs. Use grease to hold springs and washers in place on shaft. Place splined end of shaft through drum and into output coupling #6. Mesh spline of input shaft with internal spline of coupling shaft inside of drum.

    With pin #43 installed in coupling, align keyway of coupling with key and end of input shaft below. Slide coupling over end of shaft #10. Place gasket #35 into position on motor mounting surface of end bearing #8. Insert brake shaft with key into coupling. Use (2) screws #17 to attach brake cover/shaft assembly to motor end bearing. Torque capscrews to 85 ft.-lbs. each. Re-attach brake module assembly to brake cover/shaft assembly using brake module assembly screws. Torque capscrews to 85 ft.-lbs. each.

    Note: Care must be taken to assure cover and brake module are seated properly prior to installing 1/2-13NC assembly bolts. Damage will occur to rotor stack or shaft snap ring if not properly installed.

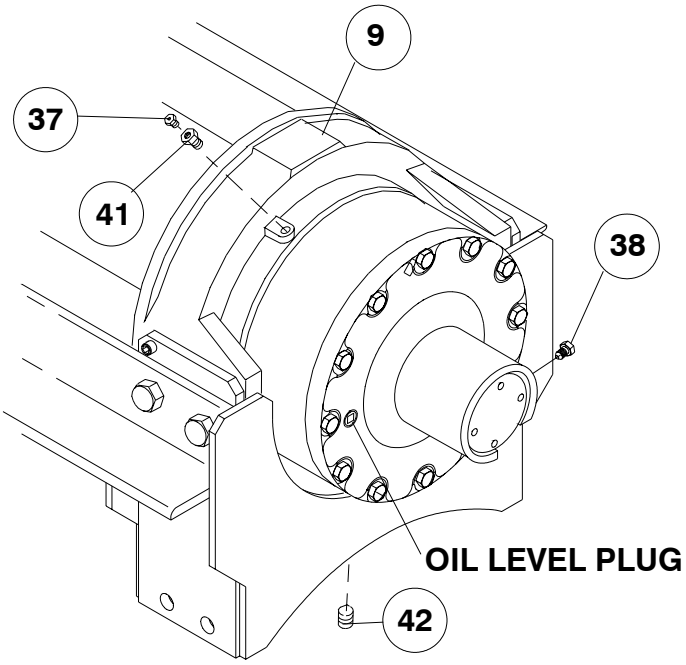


13. Attach motor #39 with well oiled gasket #35 to brake #33. Use (2) capscrews #18 and torque to 74 ft.-lbs. each. Securely connect tube #46 to elbow #30, in bottom of valve #47, and fitting #31 in bottom of brake #33.



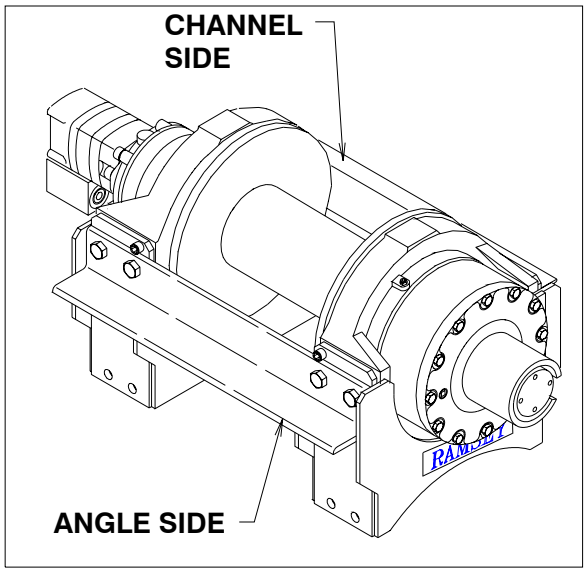
14. Apply Permatex to thread of plug #42. Thread plug into tapped hole in bottom of gear housing end bearing #9. Pour approximately 4.75 pints of SAE 80W-140 oil into end bearing. Check oil level by removing oil plug noted below. Insert relief fitting #37 and thread reducer #41 into end bearing at oil fill hole. Be sure breather vent #38 and relief fitting #37 are not damaged and in good operating condition. Replace if necessary.

    Install winch and connect pressure lines. Apply at least 230 PSI pressure to release brake and verify that brake releases, by observing that the winch drum rotates.

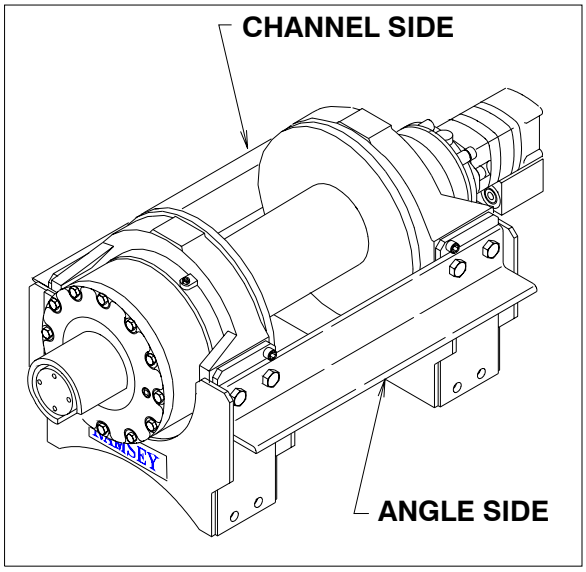


15. Check proper operation of clutch by applying air pressure to clutch air cylinder to disengage clutch. Verify that winch freespools. Re-engage clutch. A loud noise should be heard when clutch engages. Winch drum should not freespool.

16. Operate winch forward and reverse to verify that drum rotates.

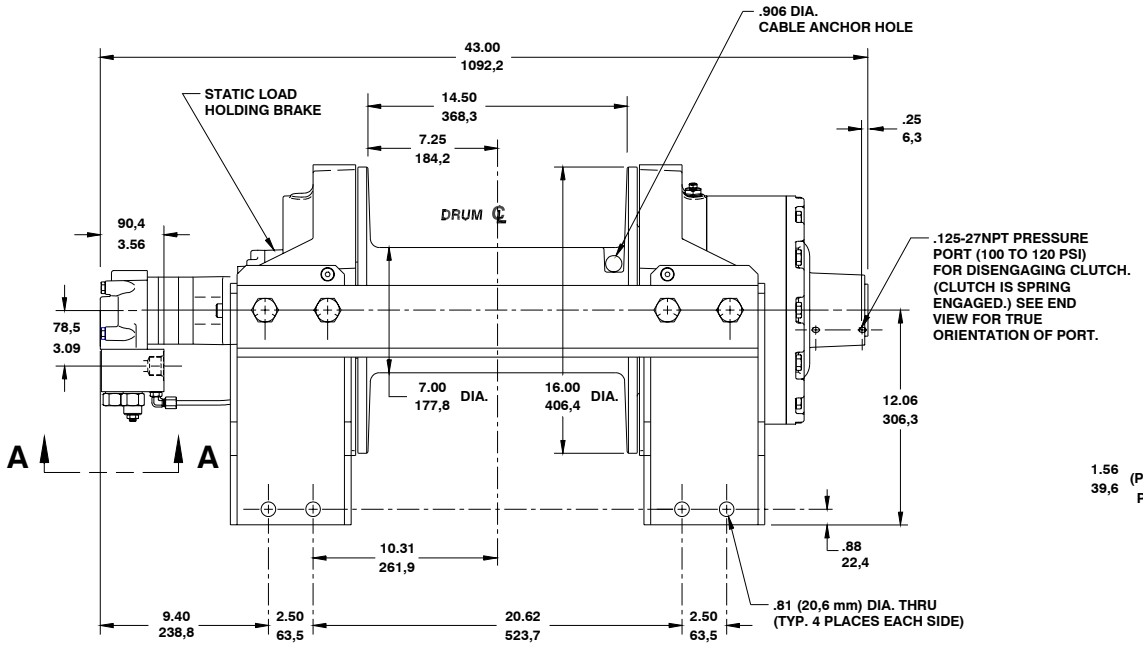


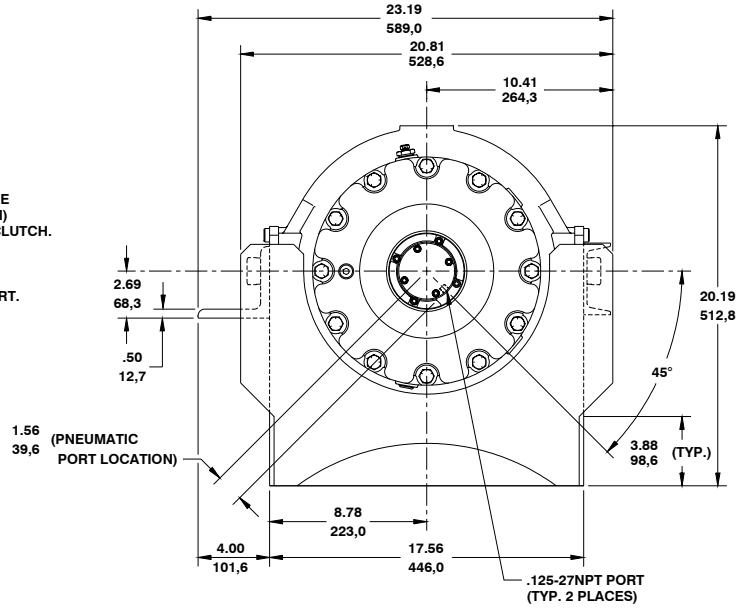
R. H. MOUNTING CONFIGURATION



L. H. MOUNTING CONFIGURATION

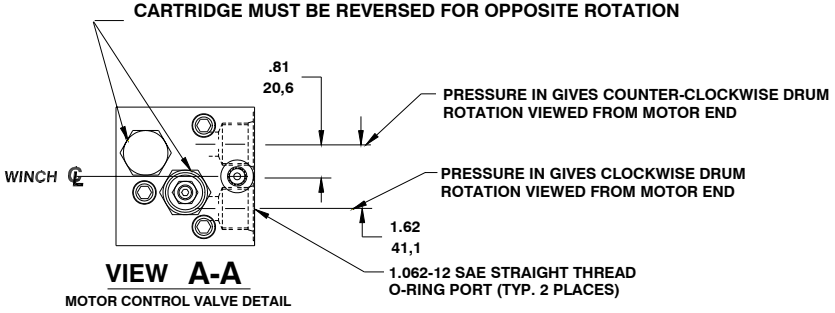
WINCH MOUNTING CONFIGURATIONS





DIMENSIONS SHOWN ARE INCHES OVER MILLIMETERS

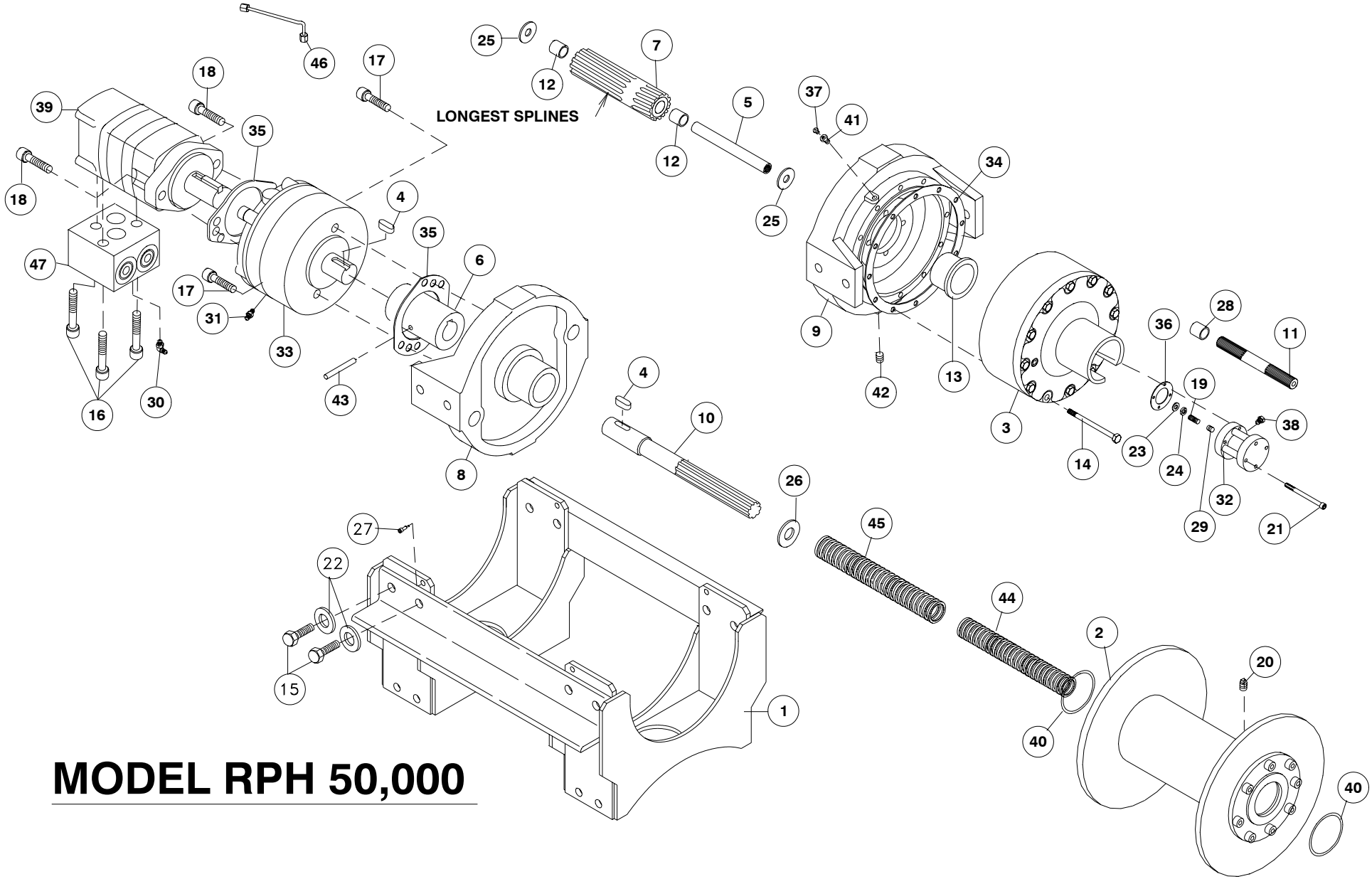
WITH PLUG AND CARTRIDGE IN POSITION SHOWN CABLE DRUM ROTATES CLOCKWISE, AS VIEWED FROM MOTOR END OF WINCH, TO REEL CABLE IN. LOCATION OF PLUG AND CARTRIDGE MUST BE REVERSED FOR OPPOSITE ROTATION



VIEW A-A

MOTOR CONTROL VALVE DETAIL

MODEL RPH-50,000



MODEL RPH 50,000

PARTS LIST – RPH 50000

ITEM	QTY.	PART #	DESCRIPTION	ITEM	QTY.	PART NO.	DESCRIPTION
1	1	242155	ASSY- UPRIGHT MOUNTING FRAME	25	2	418460	WASHER – CLUTCH
2	1	234156	DRUM ASSEMBLY	26	1	418440	WASHER – SPRING, 1-3/4 OD
3	1	296510	GEAR BOX	27	4	418453	SHOULDER BOLT
4	2	342081	KEY – RD. END	28	1	426044	SPACER – CLUTCH
5	1	324283	COUPLING – SHAFT	29	1	426045	INSERT
6	1	324284	COUPLING – BRAKE	30	1	432018	FITTING – HYD. 7/16-20 90° ELBOW
7	1	324295	COUPLING – OUTPUT	31	1	432023	FITTING – 7/16-20 STRAIGHT
8	1	338290	END BEARING – MOTOR	32	1	433017	AIR CYLINDER
9	1	338291	END BEARING – GEAR	33	1	438019	BRAKE
10	1	357492	SHAFT – INPUT	34	2	442210	GASKET – GEAR BOX
11	1	358064	SHAFT – SHIFTER	35	2	442215	GASKET – BRAKE
12	2	402117	BEARING	36	1	442217	GASKET – AIR CYLINDER
13	1	412086	BUSHING – THRUST	37	1	456008	RELIEF FITTING
14	12	414557	CAPSCREW 1/2-13NC X 6 LG. HX HD GR 5	38	1	456038	BREATHER VENT
15	8	414784	CAPSCREW 7/8-9NC X 2 LG. HX HD GR 5	39	1	458076	MOTOR – HYDRAULIC
16	3	414935	CAPSCREW 3/8-16NC X 2-1/2 LG. HX SOC HD	40	2	462040	QUAD. RING
17	2	414947	CAPSCREW ½-13 NC X 1LG. SOC HD	41	1	468004	REDUCER
18	2	414948	CAPSCREW ½-13 NC X 1-1/4 LG. SOC HD	42	1	468019	PIPE PLUG
19	1	416051	SETSCREW 5/16-24NF X 1 LG. SOC HD	43	1	470075	PIN
20	1	416072	SETSCREW 1/2-13NC X 3/4 LG. HX SOC HD	44	1	494106	SPRING
21	4	416211	CAPSCREW #10-24 NC X 3.25 HX SOC HD	45	1	494114	SPRING – CLUTCH, OUTER
22	8	418261	LOCKWASHER 7/8 MED. SECT	46	1	509003	TUBE ASSEMBLY
23	1	418429	WASHER - THRUST	47	1	516014	VALVE – CONTROL
24	1	418430	NUT – 5/16-24 NF X 1/8 THK, LOCK				

LIMITED WARRANTY

RAMSEY WINCH warrants each new RAMSEY WINCH to be free from defects in material and workmanship for a period of one (1) year from date of purchase.

The obligation under this warranty, statutory or otherwise, is limited to the replacement or repair at the Manufacturer's factory, or at a point designated by the Manufacturer, of such part that shall appear to the Manufacturer, upon inspection of such part, to have been defective in material or workmanship.

This warranty does not obligate RAMSEY WINCH to bear the cost of labor or transportation charges in connection with the replacement or repair of defective parts, nor shall it apply to a product upon which repair or alterations have been made, unless authorized by Manufacturer, or for equipment misused, neglected or which has not been installed correctly.

RAMSEY WINCH shall in no event be liable for special or consequential damages. RAMSEY WINCH makes no warranty in respect to accessories such as being subject to the warranties of their respective manufacturers.

RAMSEY WINCH, whose policy is one of continuous improvement, reserves the right to improve its products through changes in design or materials as it may deem desirable without being obligated to incorporate such changes in products of prior manufacture.

If field service at the request of the Buyer is rendered and the fault is found not to be with RAMSEY WINCH's product, the Buyer shall pay the time and expense to the field representative. Bills for service, labor or other expenses that have been incurred by the Buyer without approval or authorization by RAMSEY WINCH will not be accepted.

See warranty card for details.

RAMSEY WINCH COMPANY

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